Polypropylene hot melt adhesive compsn. - contg. amorphous polypropylene and plasticiser for strong adhesion to polyolefin plastics

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## **Patent Family**

Patent Number	Kind	Date	<b>Application Number</b>	Kind	Date	Week	Type
JP 1282280	Α	19891114	JP 88110408	A	19880509	198951	В

Priority Applications (Number Kind Date): JP 88110408 A (19880509)

## **Patent Details**

Patent	Kind	Language	Page	Main	IPC	Filing	Notes
JP 1282280	A		5				

## Abstract:

JP 1282280 A

Compsn. contains (A) amorphous polypropylene and (B) plasticiser. (A) has 80-160 deg.C of softening point. (B) is naphthene process oil, paraffin process oil, aroma process oil, liq. polybutene, liq. polyisoprene, liq. polybutadiene, liq. isobutylene and their mixt. (A) is 70-98 wt. parts and (B) is 2-30 wt. parts. The compsn. is prepd. by melt mixing.

USE/ADVANTAGE - It has strong adhesion for glue resistant polyolephin plastics such as polypropylene, ethylene, and propylene copolymer, by e.g. attaching polyethylene parts to polypropylene container, constructing polyethylene and polypropylene container and sticking together polyethylene sheets and polypropylene non-woven fabric. It also has heat resistant adhesive effect and processability.

In an example, 95 wt.pts. of MAP (RTM, amorphous atactic polypropylene), 5 wt.pts. of SHELLFLEX 371JY (RTM, plasticiser) and IRGANOX 1010 (RTM, antioxidant) are melt mixed to give hot melt adhesive. It has 5.3 kg/25 mm T-peeling strength (open time 5 sec.) and 110 deg.C of heat resistance of adhesive as opposed to 1.5 and 90 using 60 wt. parts of MAP and 40 wt. parts of NISSEKI POLYBUTENE HV-300 (RTM, plasticiser).

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